



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D4840-041
Job Sheet 197328



Part No: D4840-041

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Job Created: 7/4/19

Due Date: 10/18/19

Type: SOLD

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Job Qty: 4 pcs

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

POSITIVE RECALL

EFFECTIVE 19-12-18 **AUTH** 9

RELEASED 9 **DATE** 19-12-30 **Priority: Medium**

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		10/18/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S240650



Part: D4840 - 041

Job No: 197328

Serial No/Batch: S240650

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 12/16/19

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	4 pcs	10/18/19	0.00 5.02		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	DAS 41 DEC 16 2019
					Small Fab - 7 - B4B	9-89
130 QC 5	4 pcs	10/18/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DEC 27 2019
140 Packaging 3-1 - Stock - B4B	4 pcs	10/18/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	19.12.30
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	



DAS
9
9-89

OK
to release

stock in QC office
under quarantine.

DAS
82
9-89

DAS
81
9-89

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				150 QC 21 - SA	4 pcs
				QC 21 - SA - 70	<u>21</u>
				QC 21 - SA - 53	<u>21</u>

DEC 30 2019

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598: 5211075

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - Identify as per dwg & Stock Location: _____

DEC 30 2019

exp 1/21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>5207864</u>
D4824-1	Upper Cutter Mount	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>5211257</u>
D4838-1	Upper Cutter Body, LH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>5209489</u>
D4838-2	Upper Cutter Body, RH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>5216471</u>
D4839-1	Blade	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	<u>5239365</u>
MS21042L08	Nut	56 Ea (14 ea)	110-Packaging 1 - Pick Kit	<u>5232687</u>
MS27039-08-19	Screw	56 Ea (14 ea)	110-Packaging 1 - Pick Kit	<u>5204996</u>
NAS1149FN832P	Washer (AN960-8)	112 Ea (28 ea)	110-Packaging 1 - Pick Kit	<u>5226149(22)</u>
				<u>5224538</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4823-1	4	6	0
	D4824-1	4	0	0
	D4838-1	4	8	0
	D4838-2	4	6	0
	D4839-1	8	6	0
	MS21042L08	56	1,034	0
	MS27039-08-19	56	717	0
	NAS1149FN832P	112	2,376	0

Part Specifications

Specifications could not be found.

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